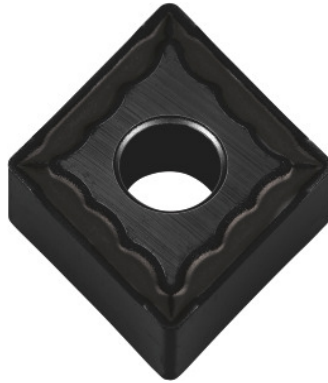


Garant
CNMG 120408, Grade: HB7130-2


Order data

Order number	250322 HB7130-2
GTIN	4062406749910
Item class	21G

Description

CNMG 120408 HB7130-2 Grade: HB7130-2
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 6 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Chip breaker	VG
Grade	HB7130-2
Finishing/roughing assignment	Roughing
Number of changes/inserts	4
Tool material	Carbide
Cutting speed v_c main application	60 - 220 m/min
Feed f	0.25 - 0.6 mm/rev.

Main application	M
Cutting depth a_p	1.5 - 6 mm
ISO code indexable insert	CNMG 120408
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning